

Side Panel Sheet Metal Repairs - A-Pillar Outer Panel Section and Reinforcement

 Print

Removal and Installation

General Equipment

8 mm Drill Bit
Hot Air Gun
Locking Pliers
MIG/MAG Welding Equipment
Resistance Spotwelding Equipment
Spot Weld Drill Bit

Materials

Name	Specification
Adhesive	WSK-M2G322-B1
Adhesive	WSK-M2G400-A/B WSK-M11P47-A1

Removal

1. Refer to: [A-Pillar Outer Panel](#) (501-29 Side Panel Sheet Metal Repairs, Removal and Installation).
2. Use the General Equipment: [Spot Weld Drill Bit](#)



3. Use the General Equipment: [Hot Air Gun](#)

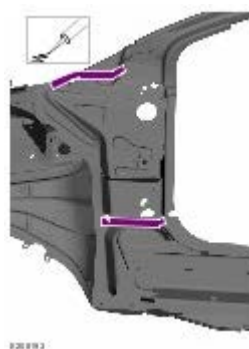


Installation

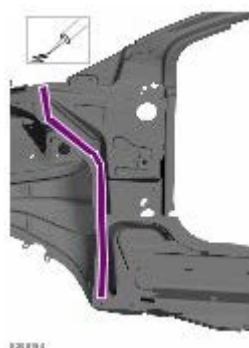
1. Refer to: [Corrosion Prevention](#) (501-25 Body Repairs - General Information, Description and Operation).
2. Use the General Equipment: [8 mm Drill Bit](#)



3. Material: [WSK-M2G322-B1](#) (Adhesive)

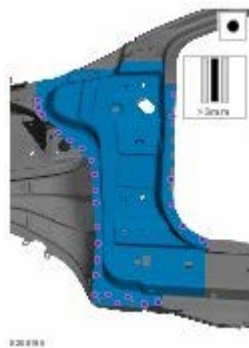


4. Material: [WSK-M2G400-A/B](#); [WSK-M11P47-A1](#) (Adhesive)

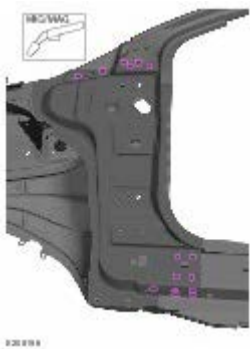


5. Complete weld with A-Pillar Outer Panel!

Use the General Equipments: [Resistance Spotwelding Equipment](#), [Locking Pliers](#)



6. Use the General Equipments: [MIG/MAG Welding Equipment](#), [Locking Pliers](#)



7. Sealing work: All ares must be sealed to production level.

Refer to: [Corrosion Prevention](#) (501-25 Body Repairs - General Information, Description and Operation).

8. Refer to: [A-Pillar Outer Panel](#) (501-29 Side Panel Sheet Metal Repairs, Removal and Installation).